



## INEOS PP R01A-00

### INEOS Olefins & Polymers USA - Polypropylene Random Copolymer

Tuesday, November 5, 2019

#### General Information

##### Product Description

R01A-00 is a low flow rate, antistatic polypropylene random copolymer. It is designed for blow molding, thermoforming and extrusion applications that require good stiffness and improved processability. Benefits of this grade include good see-through and contact clarity and good impact resistance at both room and refrigerator temperatures. This material meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520.

##### General

Material Status	• Commercial: Active		
Availability	• North America		
Additive	• Antistatic		
Features	• Antistatic	• Good Impact Resistance	• Random Copolymer
	• Contact Clarity	• Good Stiffness	
	• Food Contact Acceptable	• Low Flow	
Uses	• Blow Molding Applications	• Thermoforming Applications	
Agency Ratings	• EC 1907/2006 (REACH)	• FDA 21 CFR 177.1520	
RoHS Compliance	• Contact Manufacturer		
Forms	• Pellets		
Processing Method	• Blow Molding	• Extrusion	• Thermoforming

#### ASTM & ISO Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.902		ASTM D792
Melt Mass-Flow Rate (230°C/2.16 kg)	1.9	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>2</sup> (Yield)	4070	psi	ASTM D638
Tensile Strength <sup>2</sup> (Break)	3180	psi	ASTM D638
Tensile Elongation <sup>2</sup> (Yield)	13	%	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	680	%	ASTM D638
Flexural Modulus - 1% Secant	143000	psi	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
39°F	0.70	ft-lb/in	
73°F	1.6	ft-lb/in	
Notched Izod Impact (Area)			ASTM D256
39°F	1.71	ft-lb/in <sup>2</sup>	
73°F	3.95	ft-lb/in <sup>2</sup>	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	76		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	176	°F	ASTM D648
Vicat Softening Temperature	271	°F	ASTM D1525
Optical	Nominal Value	Unit	Test Method
Gloss (60°)	93		ASTM D2457
Haze <sup>3</sup> (50.0 mil)	57.0	%	ASTM D1003

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### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

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<sup>2</sup> 2.0 in/min

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<sup>3</sup> 23°C